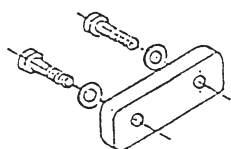


MODEL AR



ANODE KIT 1693

## MODEL AR MERCURY V6 2 STROKE 3.0 L

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
1	1	1634	WATER TUBE EXT AR W/O-RING	49	1	513	TRUARC N5002-250ZD
2	1	525.1	O-RING 1/8 X 13/16 X 1 1/16 - 211	50	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS
3	1	1627	ADAPTER PLATE AR	51	4	517	SPIROLOX RR-150S
4	1	1632	SHIFT ROD GUIDE AR	52	2	506	SEAL INNER
5	2	615	DOWEL PIN 8 X 12M	53	2	507	SEAL OUTER 6324-S
6	4	636	WASHER SPRING LOCK M10	54	2	527	O RING 568-141 3/32X2 5/16X2 1/2
7	1	1666	OFFSET PLATE	55	1	393.5	BEARING CARRIER W/SEALS & O RINGS 5/16
8	2	631	DOWEL PIN 3/16 X 1/2	56	3	521	O RING 568-011 1/16X5/16X7/16
9	2	608	BOLT HEX HD 3/8-16 X 2 1/4	57	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
10	1	609	BOLT HEX HD 3/8-16 X 2 3/4	58	1	1721	IMPELLER 7 5/8 W/136 SLEEVE STAINLESS
11	1	610	BOLT HEX HD 3/8-16 X 3	59	1	136	SHAFT SLEEVE PLASTIC LARGE
12	1	62	JAM NUT 1/4-28	60	1	434	IMPELLER TEE KEY - 3 SQUARE
		1626	VOLUTE WITH GATE AR	60	1	1706	IMPELLER TEE KEY - 1/2 ROUND
13	1	1625	VOLUTE WITH EXHAUST TUBE AR	61	8	121	SHIM WASHERS
14	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	62	1	781	NUT KEEPER LARGE 2 PER BAG
15	1	845	CLIP EXHAUST TUBE 1 3/8	63	1	122.1	SHAFT NUT 3/4-16 BRASS
16	2	621	NYLOC 10-32			1603.04	INTAKE ASSY FLANGED WITH GRILL BAR & LINER
17	1	622	NUT 1/4-28	64	1	1605	LINER 7 5/8 FLANGED
18	4	572	BOLT HEX HD 1/4-20 X 5/8	65	1	1602.04	INTAKE PAINTED ONLY
19	1	1199	PIVOT CABLE END	66	2	1667	GRILL ROD
20	1	975	LUBE HOSE ASSY	67	10	1622	GRILL BAR X LARGE
21	1	539	ZIRC FITTING 1/4-28	68	6	1319	STUD - INTAKE LARGE
22	1	550	GREASE GUN	69	7	625	NYLOC 5/16-18
23	1	552	GREASE 10 OZ TUBE NO. 630-AA			334	BRACKET ASSY MERCURY W/HARDWARE
24	1	1172	REVERSE GATE LARGE	70	1	153	BRACKET CABLE SUPPORT MERCURY
25	2	536	NYLINER 1/2 ID X 13/16	71	1	597	BOLT HEX HD 5/16-18 X 1 1/4
26	1	1178	SPRING GATE PIVOT 1/2	72	4	640	WASHER SPRING LOCK 5/16
27	2	823	PIN GATE PIVOT 1/2 LARGE	73	1	1719	TORSIONAL DAMPER 3/4
28	1	1043	SHAFT ROLLER	74	1	1022	BOLT HEX HD 3/8-16 X 1/2
29	2	624	NYLOC 1/4-28	75	1	1023	WASHER FIBER 3/8
30	1	1042	ROLLER ASSY				
31	6	635	1/4 WASHER AN960C416				
32	1	1034	SHIFT CAM LARGE				
33	1	638	WASHER SPRING LOCK 1/4				
34	2	623	NYLOC 1/4-20				
35	1	1037	BUSHING CAM				
36	1	1038	WASHER CAM				
37	2	1039	SHIM - CAM				
38	1	1036	CAM ECCENTRIC DRILLED				
39	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH				
40	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH				
41	1	1170	SPRING GATE BUMPER				
42	1	1497	GATE BUMPER				
43	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH				
44	1	1630	SHAFT ONLY, AR 13T 31 13/16 LG				
		1631.1	SHAFT ASSY COMPLETE, AR, 13T 5/16				
44	1	1664	SHAFT ONLY, ARXL 13T 36 13/16LG				
		1665.1	SHAFT ASSY COMPLETE, ARXL 13T 5/16				
45	1	41	SHAFT BEARING THRUST RING				
46	2	502	BEARING 7305B-UA				
47	1	511	TRUARC 5100-98				
48	1	404	BACKUP WASHER				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

BEARING, SEAL, SNAP & "O" RING KIT 462.2