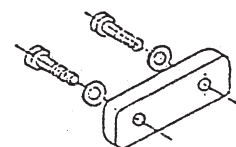


\* Provided with outboard motor

MODEL AI



ANODE KIT 1693

# MODEL AI HONDA 50 HP

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
2	2	14	GRILL ROD	48	1	1038	NYLON CAM WASHER
3	9	16	GRILL BAR MEDIUM	49	1	576	HEX HD BOLT 1/4-20 X 1" LONG
4	6	1300	STUD - INTAKE MEDIUM	50	2	553.2	CABLE ROD END, 1/4" BALL HOLE
5	6	623	NYLOC 1/4-20	51	1	623	FIBER LOCK NUT 1/4-20
6	1	1326	INTAKE PAINTED ONLY MED FLANGED	52	1	1037	CAM BUSHING
		1447	INTAKE ASSY 6 1/8 FLANGED W/ GRILL & LINER	53	2	574	NYLON HEX HEAD BOLT, 1/4-20 X 3/4" LONG
7	1	1521	LINER 6 1/8 FLANGED	54	2	535	NYLON SLEEVE
8	1	22.1	BRASS DRIVE SHAFT NUT	55	1	1177	WAVE WASHER SPRING
9	1	805	NUT KEEPER, 5/8	56	2	621	FIBER LOCK NUT, #10-32
10	8	21	SHIM WASHER	57	1	846	EXHAUST TUBE CLIP
11	1	8.23	IMPELLER, 6 1/8, ALUM ZINC, 45-50HP	58	1	80	EXHAUST TUBE, 2"
11	1	1737	IMPELLER, 6 1/8, STAINLESS, 45-50HP	59	1	156	CABLE SUPPORT BRACKET
12	1	782	IMPELLER TEE KEY, SQUARE	60	2	561.1	SCREW, #10-24 X 3/4" LONG
12	1	1705	IMPELLER TEE KEY, 1/2 ROUND	61	2	635	PLAIN WASHER, 1/4"
13	1	36	IMPELLER SHAFT SLEEVE	62	2	572	HEX HD BOLT 1/4-20 X 5/8" LONG
14	1	511	RETAINING RING	63	2	542	SHIM
15	1	41	DRIVESHAFT BEARING THRUST RING	64	2	543	CLAMP
16	1		WATER PUMP IMPELLER KEY	65	2	619	FIBER LOCK NUT, #10-24
17	1	1303	DRIVESHAFT, AI SHORT 15" MOTOR	66	1	1309.05	MAIN HOUSING WITH EXHAUST TUBE, AI
17	1	1360	DRIVESHAFT, AI LONG 20" MOTOR	67	2	631	DOWELL PIN 3/16" X 1/2" LONG
	1	1304	DRIVESHAFT ASSY, READY TO INSTALL-SHORT	68	1	1023	SEALING WASHER-COOLING FLUSH
	1	1361	DRIVESHAFT ASSY, READY TO INSTALL-LONG	69	1	1022	HEX HEAD BOLT, 3/8-16 X 1/2" (FLUSH PLUG)
18	2	507	OUTER DRIVESHAFT SEAL	70	1	539	GREASE FITTING
19	4	517	SPIROLOX RETAINING RING	71	1	975	LUBE HOSE ASSEMBLY
20	2	506	INNER DRIVESHAFT SEAL	72	4	592	HEX HEAD BOLT, 10 X 35 MM
21	4	573	HEX HEAD BOLT, 1/4-20 X 3/4" LONG	73	4	636	SPRING LOCK WASHER 10MM
22	4	638	SPRING LOCK WASHER, 1/4	74	1	591	HEX HEAD BOLT, 8 X 30 MM
23	1	1315	BEARING CARRIER W/SEALS "O" RINGS	75	1	640	SPRING LOCK WASHER 8 MM
24	3	521	O-RING, 1/16 X 5/16 X 7/16-011	76	1	606	HEX HEAD BOLT, 3/8-16 x 1 1/4" LONG
25	1	504	SINGLE ROW BEARING	77	1	1305	ADAPTER PLATE, AI
26	1	1536	THRUST WASHER	78	2	616	DOWELL PIN, 6 X 16 MM
27	1	477	COLLAR	79	1	547.2	NEUTRAL CABLE, 5 FT
28	2	526	O-RING, 3/32 X 1 15/16 X 2 1/8 - 135	80	1	1306	PUMP ADAPTER AI
29	1	1535	SPACER	81	2	616.5	DOWEL PIN, 4 X 8 MM
30	1	433	UPPER SEAL CARRIER W/SEALS & "O" RING	82*	1		WATER PUMP IMPELLER GASKETT B
31	1	512	RETAINING RING	83*	1		WATER PUMP IMPELLER COVER
32	2	599	HEX HEAD BOLT, 5/16-18 X 2 3/4" LONG	84*	1		WATER PUMP O-RING
33	2	603	HEX HEAD BOLT, 5/16-18 X 2 1/2" LONG	85*	1		WATER PUMP IMPELLER
34	4	640	SPRING LOCK WASHER, 5/16	86*	1		WATER PUMP LINER
35	1	1169	GATE BUMPER	87*	1		WATER TUBE SEAL RING
36	1	1170	BUMPER SPRING	88*	1		WATER PUMP IMPELLER HOUSING
37	1	559.2	SCREW, #10-32 X 1 1/4" LONG	89*	4		WATER PUMP IMPELLER HOUSING COLLAR
38	1	1175.05	REVERSE GATE	90	4	635	PLAIN WASHER 1/4"
39	2	822	REVERSE GATE PIVOT PIN, 3/8 X 1 13/16" LONG	91	4	584	HEX HEAD BOLT, 1/4-20 X 2 1/2" LONG
40	1	1035	SHIFT CAM	92	1	1718	TORSIONAL DAMPER 5/8
41	1	1043	ROLLER SHAFT				
42	1	1042	CAM GATE ROLLER ASSEMBLY				
43	1	635	PLAIN WASHER, 1/4				
44	2	624	FIBER LOCK NUT 1/4-28				
45	1	574.1	NYLON LOCK HEX HEAD BOLT, 1/4-20X1" LONG				
46	1	1036	ECCENTRIC CAM				
47	1	1039	CAM SHIM				

\*PROVIDED WITH OUTBOARD MOTOR

### TILLER STEERING

SHIFT CABLE ASSY 30, 31 SEE PAGE 30  
SHIFT CABLE ASSY 1828, SEE PAGE 34.3

### REMOTE CONTROL

NEUTRAL SWITCH CABLE ASSY 1318 SEE PAGE 31

BEARING, SEAL, SNAP & "O" RING KIT 803.1

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS