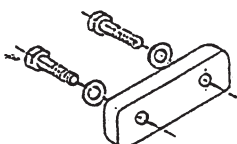


MODEL S, SP



ANODE KIT 1693

## MODEL S AND MODEL SP (7 5/8 INTAKE) MERCURY, MARINER

REF	QTY	PART NO.	DESCRIPTION	REF	QTY	PART NO.	DESCRIPTION
2	1	1124	GASKET WATER PUMP S	48	1	511	TRUARC 5100-98
3	2	638	WASHER SPRING LOCK 1/4	49	1	404	BACKUP WASHER
4	2	581	BOLT HEX HD 1/4-20 X 2 3/4	50	1	513	TRUARC N5002-250ZD
5	1	640	WASHER SPRING LOCK 5/16	51	1	432	UPPER SEAL CARRIER W/SEALS & O RINGS
6	1	599	BOLT HEX HD 5/16-18 X 2 3/4	52	4	517	SPIROLOX RR-150S
7	2	630	DOWEL PIN 3/8 X 7/8	53	2	506	SEAL INNER
8	1	428	SHIFT PILOT ROD S	54	2	507	SEAL OUTER 6324-S
9	1	2012	WEDGE STUD S, SP	55	2	527	O RING 568-141 3/32X2 5/16X2 1/2
10	1	1752	WEDGE BOLT AB,AV,L,R,S	56	1	393.5	BEARING CARRIER W/SEALS & O RINGS 5/16
11	2	463	STUD SHORT S	57	3	521	O RING 563-011 1/16X5/16X7/16
12	1	58	STUD S	58	4	602.1	BOLT HEX HD 5/16-18 X 1 PATCH
12	1	1722	STUD SX 25" SHAFT	59	1	1738	IMPELLER 4BLADE W/136 SLEEVE V6
		40140	VOLUTE WITH GATE S	60	1	136	SHAFT SLEEVE PLASTIC LARGE
13	1	401.4	VOLUTE WITH EXHAUST TUBE S	61	1	434	IMPELLER TEE KEY - SQUARE
14	1	128	EXHAUST TUBE ASSY LARGE 2 1/2	61	1	1706	IMPELLER TEE KEY - 1/2 ROUND
15	1	846	CLIP EXHAUST TUBE 1"	62	8	121	SHIM WASHERS
16	2	621	NYLOC 10-32	63	1	781	NUT KEEER LARGE 2 PER BAG
17	1	1023	WASHER FIBER 3/8	64	1	122.1	SHAFT NUT 3/4-16 BRASS
18	1	1022	BOLT HEX HD 3/8-16 X 1/2			1333	INTAKE ASSY FLANGED WITH GRILL BAR & LINER
19	1	975	LUBE HOSE ASSY	65	1	1431	LINER 7 3/8 FLANGED
20	1	539	ZIRC FITTING 1/4-28	66	2	14	GRILL ROD
21	1	550	GREASE GUN	67	9	117	GRILL BAR LARGE
22	1	552	GREASE 10 OZ TUBE NO. 630-AA	68	1	1332	INTAKE PAINTED ONLY
23	1	1172	REVERSE GATE, LARGE	69	6	1319	STUD - INTAKE LARGE
24	1	536	NYLINER 1/2 ID X 13/16	70	7	625	NYLOC 5/16-18
25	1	1178	SPRING GATE PIVOT 1/2			334	BRACKET ASSY MERCURY W/HARDWARE
26	2	823	PIN GATE PIVOT 1/2 LARGE	71	1	153	BRACKET CABLE SUPPORT MERCURY
27	1	1043	SHAFT ROLLER	72	1	597	BOLT HEX HD 5/16-18 X 1 1/4
28	3	624	NYLOC 1/4-28	73	1	625	NYLOC 5/16-18
29	1	1042	ROLLER ASSY	74	2	635	1/4 WASHER AN960C416
30	2	635	1/4 WASHER AN960C416	75	2	572	BOLT HEX HD 1/4-20 X 5/8
31	1	1034	SHIFT CAM LARGE	76	1	1719	TORSIONAL DAMPER 3/4
32	1	62	NUT HEX JAM 1/4-28	77	4	640	WASHER SPRING LOCK 5/16
33	1	1199	PIVOT - CABLE END				
34	1	638	WASHER SPRING LOCK 1/4				
35	1	622	NUT HEX 1/4-28				
36	1	1037	BUSHING CAM				<b>MODEL SP - BALANCE OF PARTS SAME AS MODEL S</b>
37	1	1038	WASHER CAM				
38	2	1039	SHIM - CAM	13	1	1690	VOLUTE WITH EXHAUST TUBE AT
39	1	1036	CAM ECCENTRIC DRILLED			1691	VOLUTE WITH GATE AT
40	1	574.1	BOLT HEX HD 1/4-20 X 1 PATCH	59	1	1721	IMPELLER 7 5/8 200HP
41	2	574	BOLT HEX HD 1/4-20 X 3/4 PATCH	59	1	1735	IMPELLER 7 5/8 CB 175HP
42	1	1170	SPRING GATE BUMPER	68	1	1602.04	INTAKE 7 5/8 PAINTED ONLY
43	1	1497	GATE BUMPER			1603.04	INTAKE ASSY 7 5/8 WITH GRILL & LINER
44	1	559.2	FIL HD SLOTTED 10-32 X 1 1/4 PATCH	65	1	1605	LINER 7 5/8 FLANGED
		400.1	SHAFT ASSY COMPLETE, S, 8T 5/16	66	2	1667	GRILL ROD
45	1	400.3	SHAFT ONLY, S, 8T 30 7/8 LG	67	10	1622	GRILL BAR X LARGE
		1212.1	SHAFT ASSY COMPLETE, SX, 8T-5/16				
45	1	1211	SHAFT ONLY, SX, 8T 35 7/8 LG				
		429	BRG & SEAL KIT 2 7305				
46	1	41	SHAFT BEARING THRUST RING				
47	2	502	BEARING 7305B-UA				

SIZE	TORQUE
1/4-20 (M6)	8-9 FT-LBS
5/16-18 (M8)	12 FT-LBS
3/8-16 (M10)	22 FT-LBS

BEARING, SEAL, SNAP & "O" RING KIT  
 1 BRG 462.1  
 2 BRG 462.2